

3/5 AXIS PROGRAMMER/SETTER/OPERATOR

ROLE OUTLINE

Responsibilities include, but are not limited to...

- Program mechanical parts from models. Where required produce models from customer drawings.
- Set tools & fixtures (make when necessary)
- Set part to 1st off and ensure job is suitable for hand over to operator by producing a *SET UP SHEET* and *TOOLING SHEET*.
- You may be required to run your own work or others when required also fill out check sheets.
- Keep your working environment clean and tidy using 5S & Lean methodology.
- Good communication skills required.
- Able to work on own initiative and as part of a team
- Working on Haas (fanuc type of control), XYZ (Siemens control) & Bridgeport (Heidenhain)
- 39 hour week with overtime available. (07:30am to 16:30 Monday to Thursday, 07:30am to 12:30 Friday.)